

Efficiency Evaluation of Energy Crop Digestion Plants

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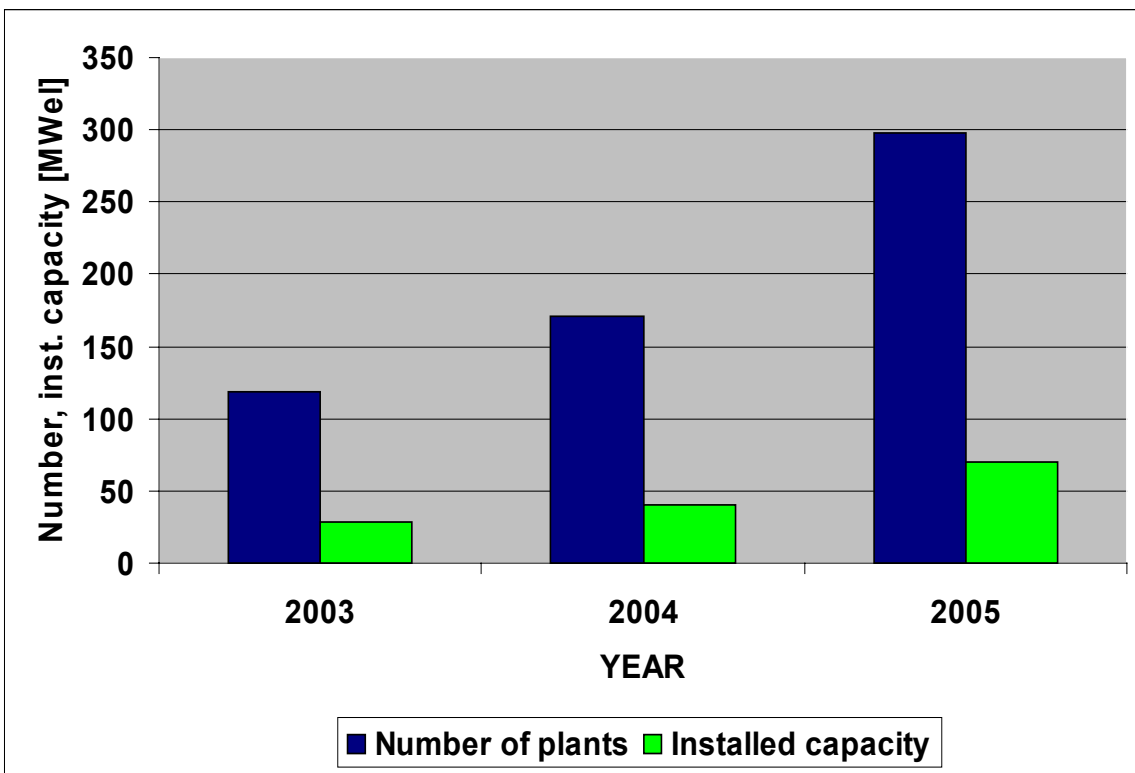
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- Acquisition of performance data from 41 biogas plants
- Evaluation parameters elaborated
- Compiled performance data
- Benchmarking with Data Envelopment Analysis
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Development of energy crop digestion in Austria



Austrian Eco Electricity Act (2002) Ökostromgesetz BGBl. I Nr. 2002/149

Inst. capacity (kW)	Feed-in tariff (ct./kWh)*
< 100	16.5
100-500	14.5
500-1000	12.5
> 1,000	10.3

*) 25 % reduction in case of co-digestion of defined co-substrates; consent must be achieved by end of 2004

Biogas status and future prospects

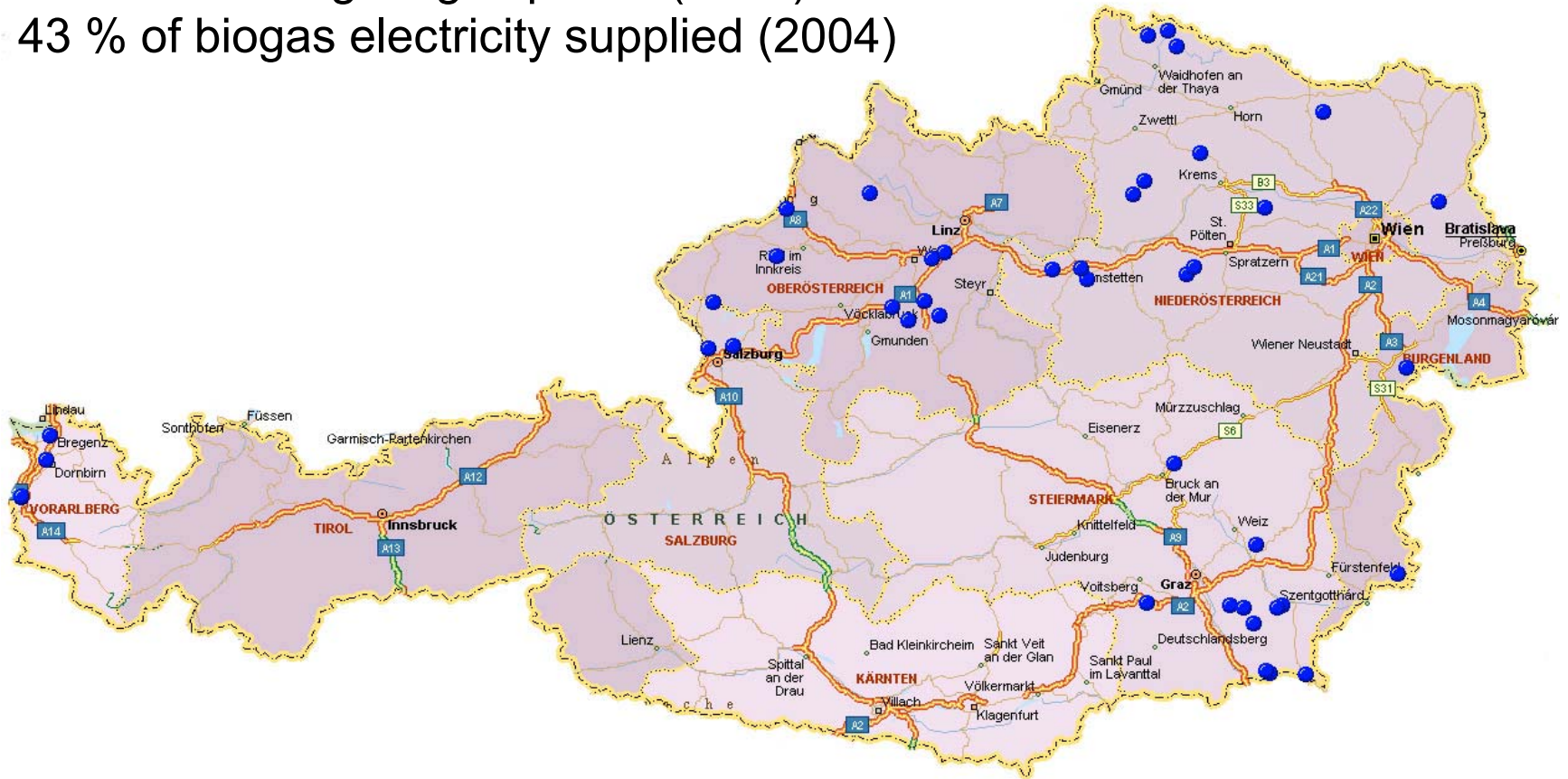
COUNTRY	STATUS 2005	POTENTIAL / GOALS
Netherlands ¹	1.08 PJ	2.800 biogas plants theoretically possible; 50-100 new plants until 2010; 10-15 new plants / year
Sweden ¹	0.45 PJ	3 % (2005) resp. 6 % (2010) of fuel consumption replaced
Denmark ¹	3.6 PJ	40 new biogas plants until 2008
Austria	3.8-5.5 PJ ²	2.4 – 3.7 PJ, to be recovered additionally from landfills, co-digestion, industrial wastes, municipal bio-wastes and renewable biomass
	-	53.1 PJ ³ (38.7 PJ energy crops & 14.4 PJ biowastes)
	5.6 PJ ⁴	10.8 PJ ⁴ (Energy crops), 1/3 techn. feasible, corresponding to 130 biogas plants, each 500 kW _{el} .
	-	16.84 PJ ⁵ to be recovered from renewable biomass by 2019

¹⁾ IEA Bioenergy, Task 37 Country Reports (2004); ²⁾ Braun (2004); including landfill gas, sewage sludge, agricultural and municipal by-products & biowastes; ³⁾ Pölz and Salchenegger (2005); ⁴⁾ Hofmann et al (2005); ⁵⁾ Kirchmeyr (2005)

1. Representative sample of 41 biogas plants

23 % of existing biogas plants (2004)

43 % of biogas electricity supplied (2004)



2. Parameters applied for evaluation of the biogas plants

General functional description	Measurable process conditions	Calculable variables
SUBSTRATE		
Quality / quantity Transport, Storage Pretreatment Costs	COD ¹ TKN ² , NH ₄ -N TS ³ , VS ⁴	t / year Costs/year
DIGESTER		
Startup Investment costs, Annual costs Subsidies Process steps, Substrate dosage Digester type Digester equipment Digester mixing	T, Self heating pH, VFA ⁵ , COD, TS, VS TKN, NH ₄ -N Process energy demand Sludge recirculation	Residence time Hydraulic loading VS degradation Biogas yield
DIGESTATE		
Storage type / cover Treatment / Dewatering Use	pH, COD, TS, VS VFA, TKN, NH ₄ -N, CH ₄ -formation Hygienic status	t / year
BIOGAS		
Quantity / utilisation Gas holder, Upgrading	CH ₄ , H ₂ S	Calorific value Electrical efficiency
PERSONNEL EXPENDITURE		
SALES REVENUES / OVERALL ECONOMICS		
ECOLOGICAL / SOCIO-ECONOMIC PERFORMANCE		

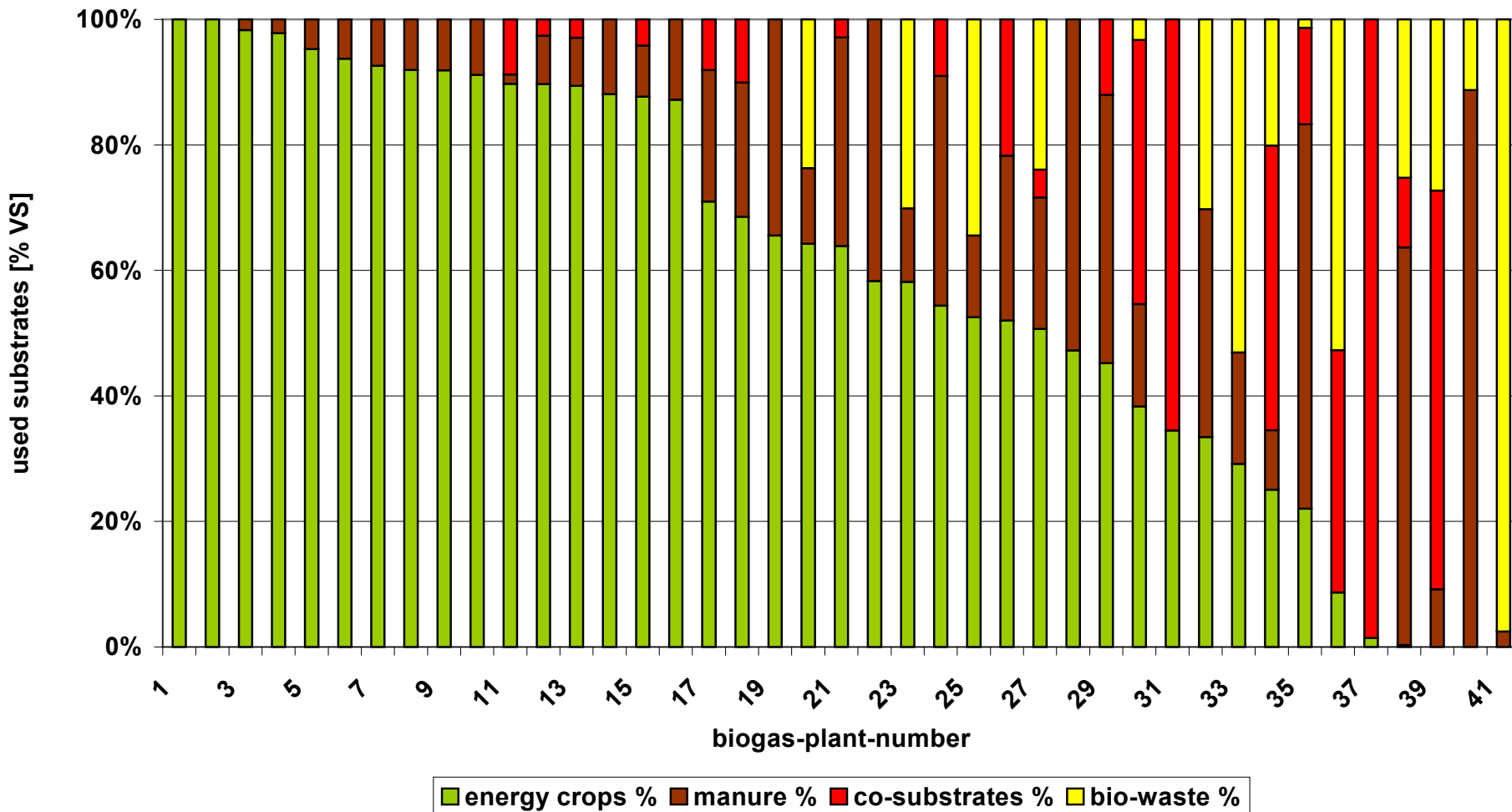
¹⁾ Chemical Oxygen Demand; ²⁾ Total Kjeldahl Nitrogen; ³⁾ Total Solids; ⁴⁾ Volatile Solids; ⁵⁾ Volatile Fatty Acids

3. Performance figures of the technical monitoring and benchmarking

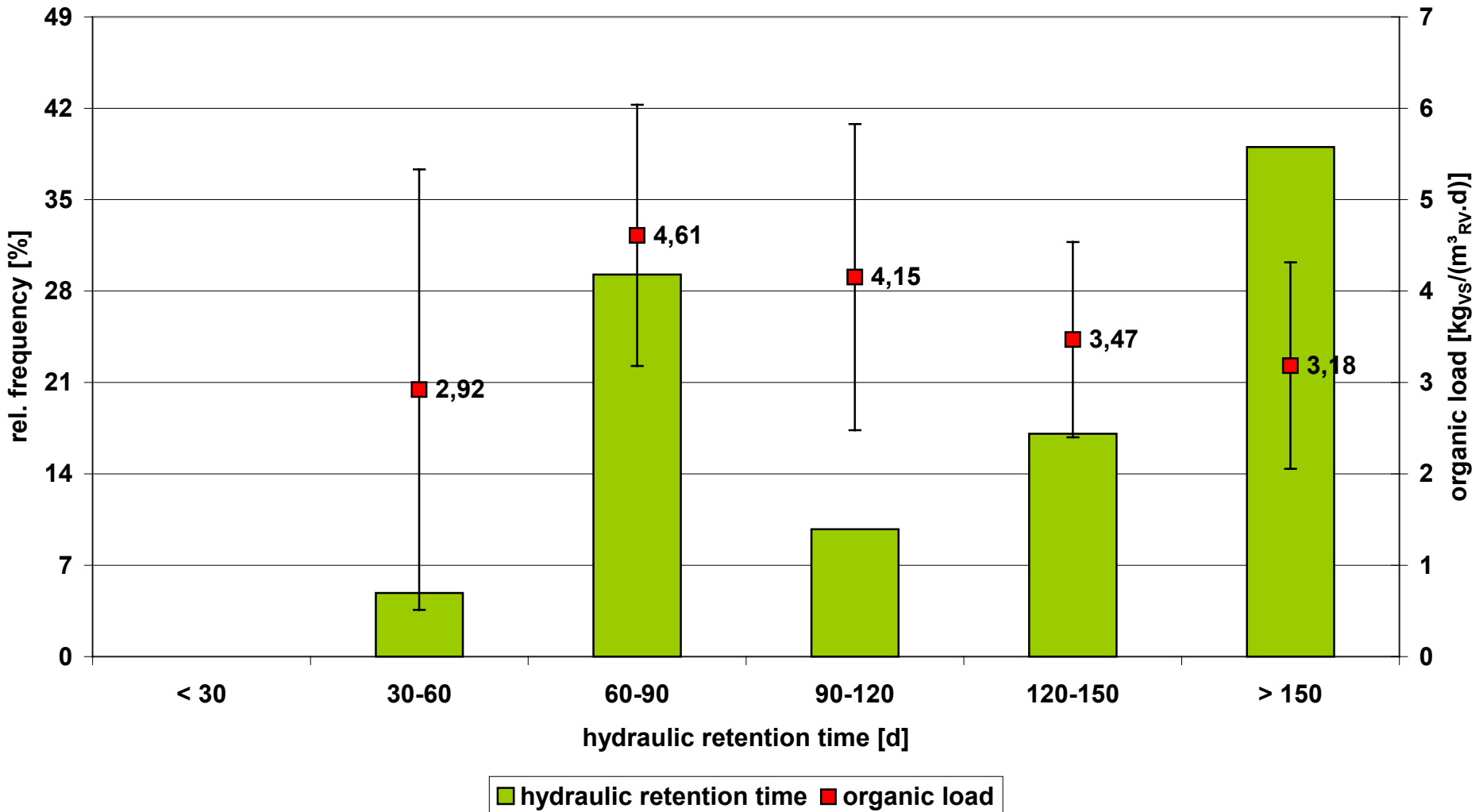
Parameter	Unit	Median ¹	min.	max.
Amount of processed substrate	$t_{\text{Substrate}}/\text{d}$	13.2	0.8	58.9
Hydraulic retention time	$\text{m}^3_{\text{RV}}/(t_{\text{Substrate}}/\text{d})$	131	44	483
Organic load (dry substance)	$\text{kg}_{\text{VS}}/(\text{m}^3_{\text{RV}}\cdot\text{d})$	3.59	1.04	7.97
COD load	$\text{kg}_{\text{COD}}/(\text{m}^3_{\text{RV}}\cdot\text{d})$	5.64	1.62	11.95
Amount of VS	t_{VS}/d	2.34	0.33	13.78
Biogas generation	$\text{Nm}^3_{\text{biogas}}/\text{d}$	1,461	233	10.115
Biogas productivity	$\text{Nm}^3_{\text{biogas}}/(\text{m}^3_{\text{RV}}\cdot\text{d})$	0.96	0.22	2.17
Carbon degradation	%	82.8	61.5	96.8
Average biogas yield	$\text{Nm}^3_{\text{biogas}}/\text{kg}_{\text{VS}}$	0.662	0.511	0.878
Methane content in biogas	%	54.8	49.7	67.0
Electrical efficiency	%	31.3	20.7	39.2
Use of heat (related to total input energy $H_{\text{u, biogas}}$)	%	16.5	0.0	42.6
Annual use efficiency (related to total input energy $H_{\text{u, biogas}}$)	%	47.3	30.5	72.3

RV: Reactor volume; $H_{\text{u, biogas}}$: Net calorific value of biogas; VS: Organic matter

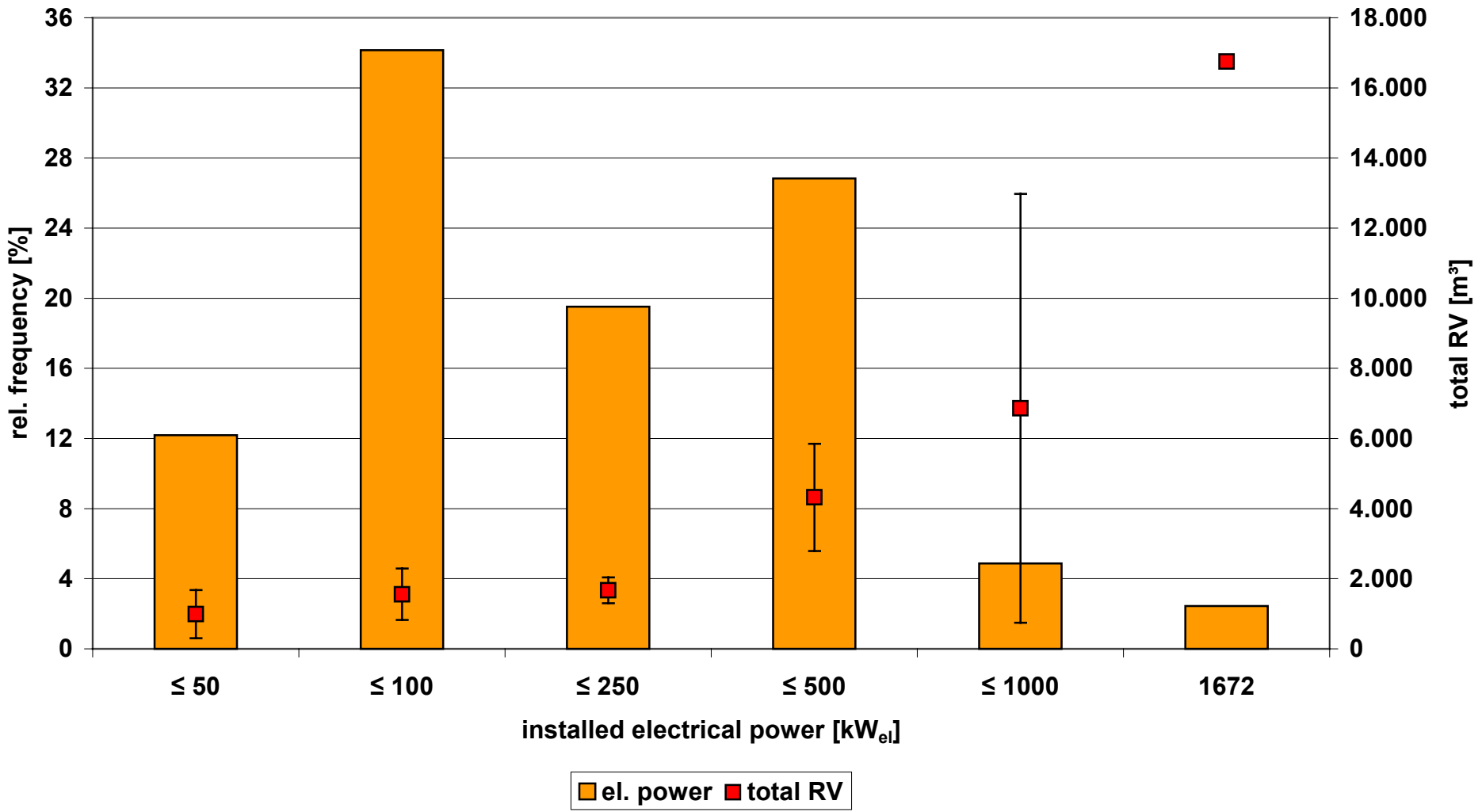
Used substrates (% VS)



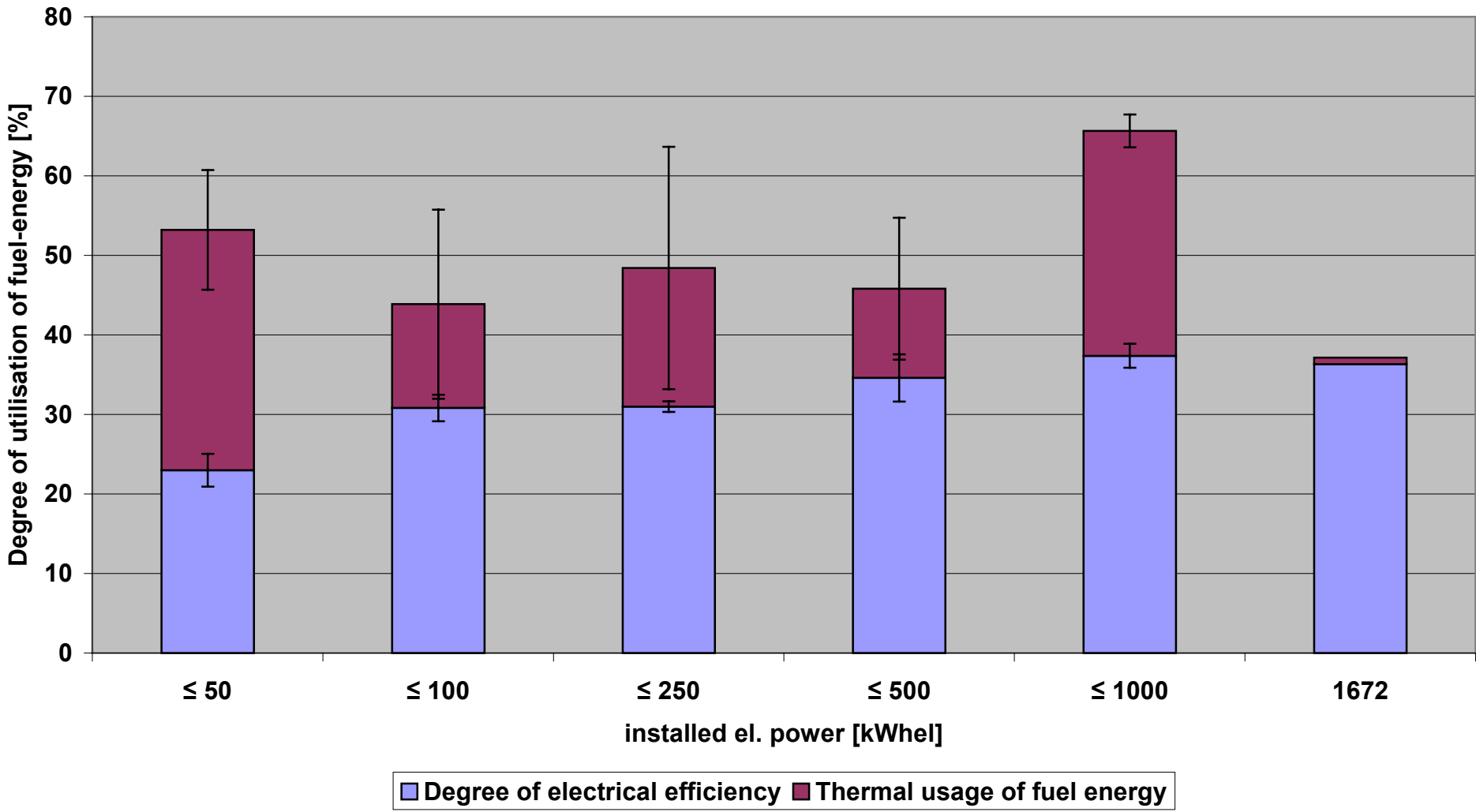
Hydraulic retention time and organic load



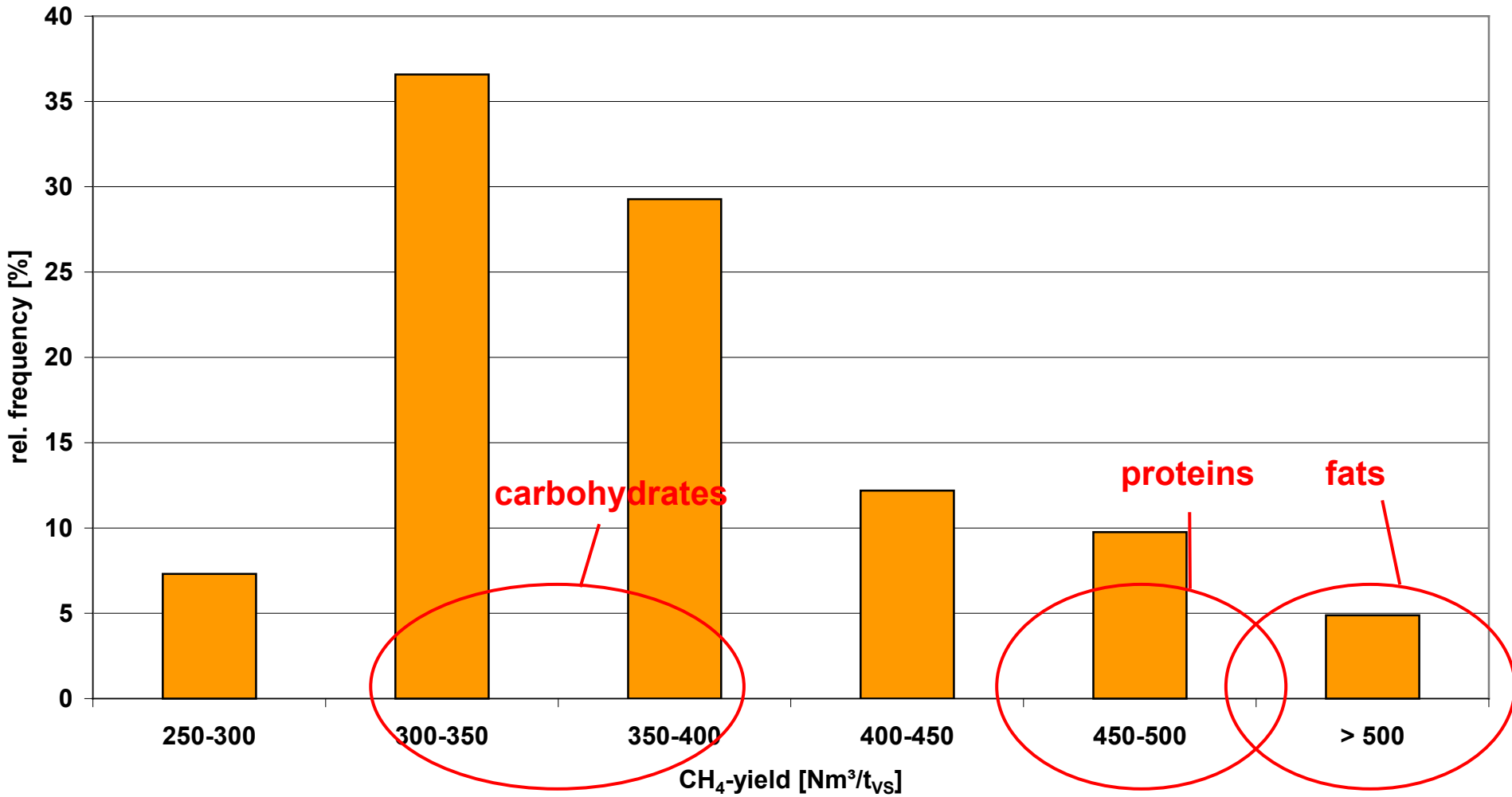
Plant size (kW_{el}) and reactor volume (RV)



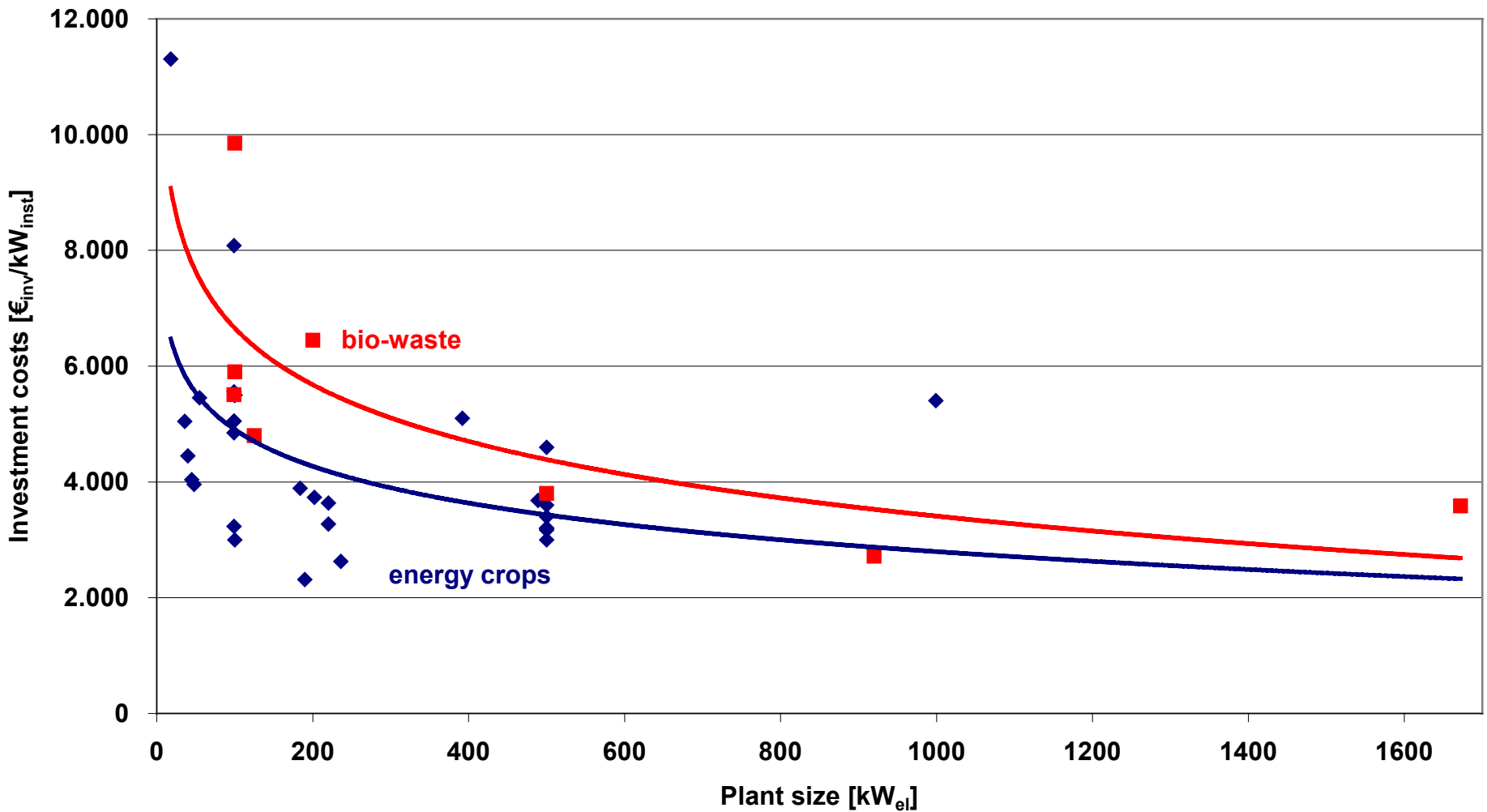
Utilisation of fuel energy



Methane-yield [VS]

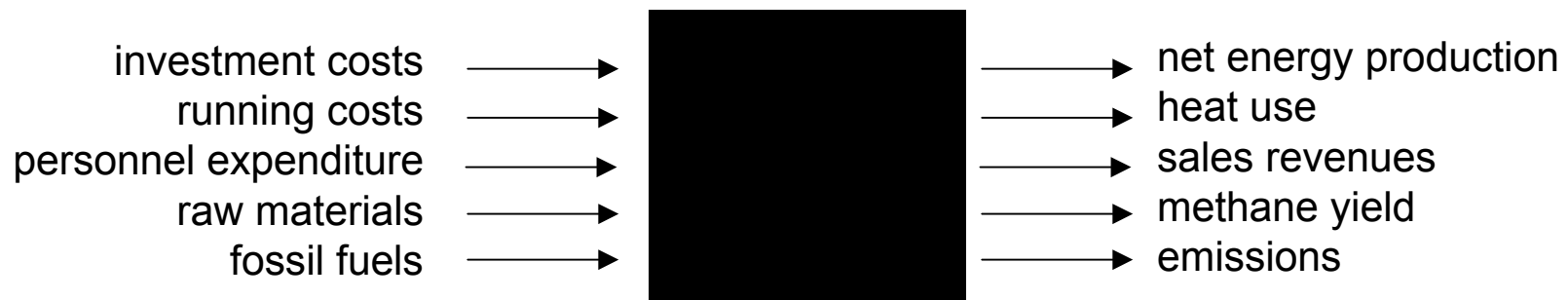


Investvestment costs

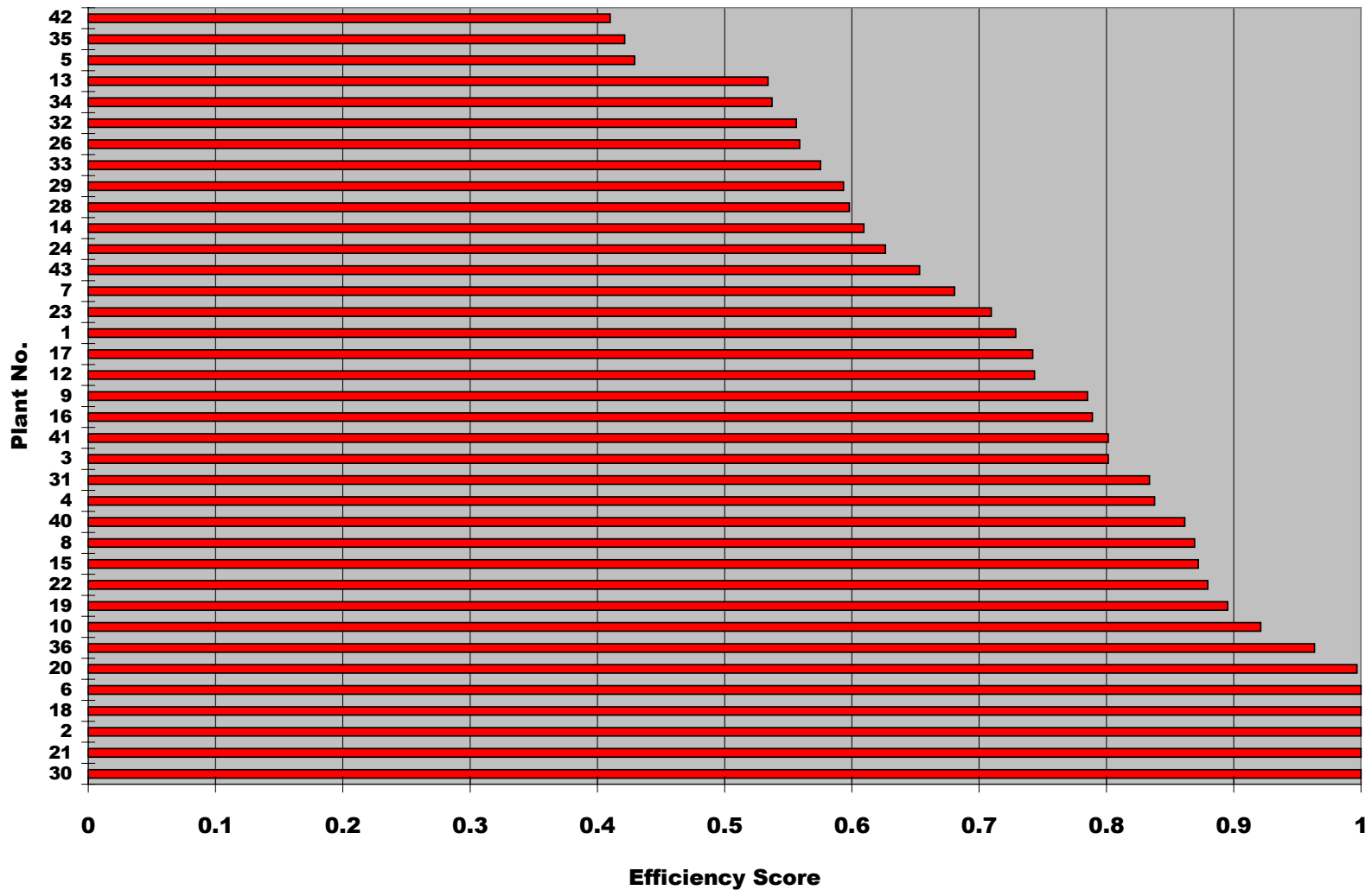


Benchmarking by means of Data Envelopment Analysis (DEA)

- Best practise benchmarking model
- Non-parametric linear programming tool
- Comparative efficiency measurement
- Production efficiency frontier

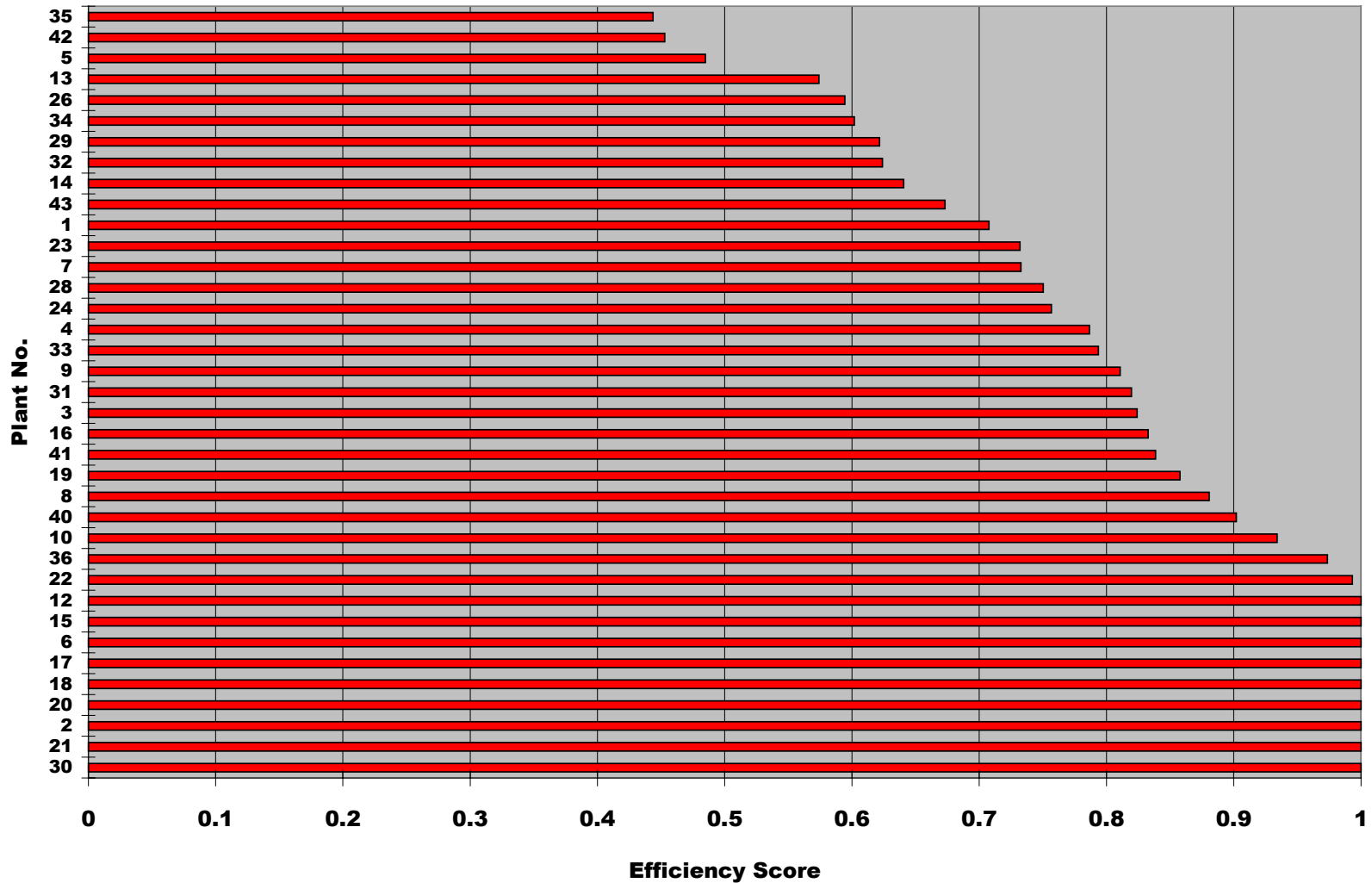


Relative efficiency I



(inputs used: amount of organic dry substance, time effort; outputs used: net electricity production and total heat production)

Relative efficiency II



(inputs used: organic dry substance and time effort; outputs used: electricity fed into the grid, total heat production)

CONCLUSIONS

- A clearer picture of the technical performance of energy crop digestion plants could be drawn
- Reasons for specifically good or poor performing plants must be further investigated in detail
- Environmental- (ecologic) and socio-economic effects of energy crop digestion must be thoroughly investigated
- Experiences from best practice biogas plants can avoid poor technological development and implementation

Thank you for your attention!

Acknowledgement

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